Safety Data Sheet
according to Regulation (EC) No. 1907/2006 (REACH)
according to Regulation (EU) 2020/878

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. **Product identifier**

Article No. (manufacturer/supplier): 4 06855 AN001
Trade name/designation: epple 06855-neu / schwarz
cast resin
component A

1.2. **Relevant identified uses of the substance or mixture and uses advised against**

Relevant identified uses
Casting resin for casting electronic and other components.

1.3. **Details of the supplier of the safety data sheet**

supplier (manufacturer/importer/downstream user/distributor)

E. Epple & Co. GmbH
Hertzstr. 8
71083 Herrenberg

Telephone: +49 7032 / 9771-17
Telefax: +49 7032 / 9771-60
www.epple-chemie.de

Department responsible for information:
laboratory
E-mail (competent person): labor@epple-chemie.de

1.4. **Emergency telephone number**
Information center against poisoning Bonn: +49 (0) 228 / 19 240 (Advice in German)

SECTION 2: Hazards identification

2.1. **Classification of the substance or mixture**

Classification according to Regulation (EC) No 1272/2008 [CLP]

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].

2.2. **Label elements**

The product is classified and labelled according to EC directives or corresponding national laws.

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms

Hazard statements
not applicable

Precautionary statements
not applicable

Hazard components for labelling
not applicable

Supplemental hazard information
EUH210 Safety data sheet available on request.

2.3. **Other hazards**

No information available.

This product contains respirable quartz. In the present physical form (liquid/pasty) and during the processing of the product, no dust is generated, so inhalation is not to be expected. Classification and labeling with STOT RE 1 / H372 is therefore not necessary. Depending on handling and use (e.g. grinding), the formation of airborne respirable crystalline silica is possible. Prolonged and/or intensive inhalation of respirable crystalline silicon dioxide can cause dust lung disease (silicosis).

SECTION 3: Composition/information on ingredients

3.2. **Mixtures**

Description mixture of polyester polyols, filled

Hazardous ingredients

Classification according to Regulation (EC) No 1272/2008 [CLP]

EC No.	REACH No.	

CAS No. Index No.	Designation classification: // Remark	weight-%
238-878-4 14808-60-7	quartz STOT RE 1 H372 Substance with a common (EC) occupational exposure limit value.	24,9 - 49,9

Additional information
Full text of classification: see section 16

SECTION 4: First aid measures

4.1. **Description of first aid measures**

General information

In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness give nothing by mouth, place in recovery position and seek medical advice.

In case of inhalation
Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.

Following skin contact
Take off immediately all contaminated clothing. After contact with skin, wash immediately with plenty of water and soap. Do not use solvents or thinners.

After eye contact
Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

Following ingestion
If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately. Keep victim calm. Do NOT induce vomiting.

4.2. **Most important symptoms and effects, both acute and delayed**
In all cases of doubt, or when symptoms persist, seek medical advice.

4.3. **Indication of any immediate medical attention and special treatment needed**
First Aid, decontamination, treatment of symptoms.

SECTION 5: Firefighting measures

5.1. **Extinguishing media**

Suitable extinguishing media
alcohol resistant foam, carbon dioxide, Powder, spray mist, (water)

Unsuitable extinguishing media
strong water jet

5.2. **Special hazards arising from the substance or mixture**
Dense black smoke occurs during fire. Inhaling hazardous decomposing products can cause serious health damage.

5.3. **Advice for firefighters**
Provide a conveniently located respiratory protective device.

Additional information
Cool closed containers that are near the source of the fire. Do not allow water used to extinguish fire to enter drains, ground or waterways.

SECTION 6: Accidental release measures

6.1. **Personal precautions, protective equipment and emergency procedures**
Ventilate affected area. Do not breathe vapours.

6.2. **Environmental precautions**
Do not allow to enter into surface water or drains. If the product contaminates lakes, rivers or sewages, inform competent authorities in accordance with local regulations.

6.3. **Methods and material for containment and cleaning up**
Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13). Clean using cleansing agents. Do not use solvents.

6.4. **Reference to other sections**
Observe protective provisions (see section 7 and 8).

SECTION 7: Handling and storage

7.1. **Precautions for safe handling**

Advices on safe handling

Avoid contact with skin, eyes and clothes. When using do not eat, drink or smoke. Personal protection equipment: refer to section 8. Do not empty containers with pressure - no pressure vessel! Always keep in containers that correspond to the material of the original container. Follow the legal protection and safety regulations.

7.2. **Conditions for safe storage, including any incompatibilities**

Requirements for storage rooms and vessels

Storage in accordance with the Ordinance on Industrial Safety and Health (BetrSiVO). Keep container tightly closed. Do not empty containers with pressure - no pressure vessel! Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

Hints on joint storage

Keep away from strongly acidic and alkaline materials as well as oxidizers.

Further information on storage conditions

Take care of instructions on label. Store in a well-ventilated and dry room at temperatures between 5 °C and 30 °C. Protect from heat and direct sunlight. Keep container tightly closed. Remove all sources of ignition. Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

7.3. **Specific end use(s)**
Observe technical data sheet.Observe instructions for use.

SECTION 8: Exposure controls/personal protection

8.1. **Control parameters**
Occupational exposure limit values

not applicable

DNEL:

2-methoxy-1-methylethyl acetate
Index No. 607-195-00-7 / EC No. 203-603-9 / CAS No. 108-65-6
DNEL long-term dermal (systemic), Workers: 153,5 mg/kg
DNEL long-term inhalative (systemic), Workers: 275 mg/m³

PNEC:

2-methoxy-1-methylethyl acetate
Index No. 607-195-00-7 / EC No. 203-603-9 / CAS No. 108-65-6
PNEC aquatic, freshwater: 0,635 mg/L
PNEC aquatic, marine water: 0,0635 mg/L
PNEC aquatic, intermittent release: 6,35 mg/L
PNEC sediment, freshwater: 3,29 mg/kg
PNEC sediment, marine water: 0,329 mg/kg
PNEC, soil: 0,29 mg/kg
PNEC sewage treatment plant (STP): 100 mg/L

8.2. **Exposure controls**
Provide good ventilation. This can be achieved with local or room suction. If this should not be sufficient to keep aerosol and solvent vapour concentration below the exposure limit values, a suitable respiratory protection must be used.

Personal protection equipment

Respiratory protection
If the workplace limit values (AGW) are exceeded, a suitable breathing apparatus must be worn. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190). Use only respiratory protection equipment with CE-symbol including four digit test number.
Use filter / combination filter according to EN 14387.
Suitable respiratory protection apparatus: ABEK-P2

Hand protection
For prolonged or repeated handling the following glove material must be used: NBR (Nitrile rubber)
Thickness of the glove material > 0,4 mm ; Breakthrough time: > 480 min.

Observe the instructions and details for use, storage, maintenance and replacement provided by the protective glove manufacturer. Penetration time of glove material depending on intensity and duration of exposure to skin. Recommended glove articles EN ISO 374
Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Eye/face protection
Wear eye glasses with side protection according to EN 166.

Body protection
Wear antistatic clothing of natural fibers (cotton) or heat resistant synthetic fibers.

Protective measures
After contact clean skin thoroughly with water and soap or use appropriate cleanser.

Environmental exposure controls
Do not allow to enter into surface water or drains. See section 7. No additional measures necessary.

SECTION 9: Physical and chemical properties

9.1. **Information on basic physical and chemical properties** *

Physical state:	**Liquid**
Appearance:	**Liquid**
Colour:	**black**
Odour:	**characteristic**
Odour threshold:	**not applicable**
Melting point/freezing point	**-67 °C** Source: 2-methoxy-1-methylethyl acetate
Initial boiling point and boiling range:	**not applicable**
Flammability:	**not applicable**
Lower and upper explosion limit:	
Lower explosion limit:	**1,3 Vol-%** Source: 2-methoxy-1-methylethyl acetate
Upper explosion limit:	**10,8 Vol-%** Source: 2-methoxy-1-methylethyl acetate
Flash point:	**not determined**
Auto-ignition temperature:	**315 °C** Source: 2-methoxy-1-methylethyl acetate
Decomposition temperature:	**not applicable**
pH at 20 °C:	**not relevant**
Kinematic viscosity (40°C):	**7407,41 mm²/s**
Viscosity at 20 °C:	**5 - 15 Pas**
Solubility(ies):	
Water solubility at 20 °C:	**insoluble**
Partition coefficient: n-octanol/water:	**see section 12**
Vapour pressure at 20 °C:	**3,1 mbar** Source: 2-methoxy-1-methylethyl acetate
Density and/or relative density:	
Density at 20 °C:	**1,35 g/cm³**
Relative vapour density:	**not applicable**
particle characteristics:	**not applicable**

9.2. **Other information**

solvent content:	
Organic solvents:	**2 weight-%**
Water:	**0 weight-%**
Solvent separation test:	**< 3 weight-% (ADR/RID)**

SECTION 10: Stability and reactivity

10.1. **Reactivity**
No information available.

10.2. **Chemical stability**
Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7.

10.3. **Possibility of hazardous reactions**
Keep away from strong acids, strong bases and strong oxidizing agents to avoid exothermic reactions.

10.4. **Conditions to avoid**
Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7. Hazardous decomposition byproducts may form with exposure to high temperatures.

10.5. **Incompatible materials**
not applicable

10.6. **Hazardous decomposition products**
Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7.

SECTION 11: Toxicological information

11.1. **Information on hazard classes as defined in Regulation (EC) No 1272/2008**

Acute toxicity

2-methoxy-1-methylethyl acetate
oral, LD50, Rat: > 5000 mg/kg
Method: OECD 401
dermal, LD50, Rabbit: > 5000 mg/kg
inhalative (vapours), LC0, Rat: > 23,5 mg/L (6 h)

Skin corrosion/irritation; Serious eye damage/eye irritation

2-methoxy-1-methylethyl acetate
Skin:, Rabbit.: Evaluation no skin irritation
Method: OECD 404
eyes, Rabbit: Evaluation no eye irritation
Method: OECD 405

Respiratory or skin sensitisation

2-methoxy-1-methylethyl acetate
Skin, Guinea pig: ; Evaluation not sensitising.
Method: OECD 406

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

2-methoxy-1-methylethyl acetate
Reproductive toxicity; Evaluation No harmful effects.
Method: OECD 422
Rat; oral
genotoxicity; Evaluation negative
Method: OECD 471 (Ames test)
in-vitro; Salmonella typhimurium; with and without metabolic activation
genotoxicity; Evaluation negative
Method: OECD 482
in-vitro; Hepatocytes of rats

STOT-single exposure; STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience/human evidence

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and/or absorption through skin. Splashing may cause eye irritation and reversible damage.

Overall assessment on CMR properties

The ingredients in this mixture do not meet the criteria for classification as CMR category 1A or 1B according to CLP.

Remark

There is no information available on the preparation itself . The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and has not been classified.

11.2. **Information on other hazards**

Endocrine disrupting properties
No information available.

SECTION 12: Ecological information

Classification according to Regulation (EC) No 1272/2008 [CLP]
Do not allow to enter into surface water or drains.

12.1. **Toxicity**

2-methoxy-1-methylethyl acetate
Fish toxicity, LC50, Oncorhynchus mykiss (Rainbow trout): 134 mg/L (96 h)
Method: OECD 203
Daphnia toxicity, EC50, Daphnia magna (Big water flea): > 500 mg/L (48 h)
Method: Directive 67/548/EWG, appendice V, C.2
static test
Algae toxicity, EC50, Selenastrum capricornutum: > 1000 mg/L (72 h)
Method: OECD 201
static test
Bacteria toxicity, EC10, Activated sludge: > 1000 mg/L (30 min)
Method: OECD 209

Long-term Ecotoxicity

2-methoxy-1-methylethyl acetate
Fish toxicity, NOEC, Oryzias latipes (Ricefish): 47,5 mg/L (14 d)
Method: OECD 204
Flow test
Daphnia toxicity, NOEC, Daphnia magna (Big water flea): >= 100 mg/L (21 d)
Method: OECD 211
semi-static test

12.2. **Persistence and degradability**

2-methoxy-1-methylethyl acetate
Biodegradation:, Biochemical oxygen demand: 83 % (28 d); Evaluation Readily biodegradable
Method: OECD 301F
Biodegradation: 100 % (28 d); Evaluation Readily biodegradable
Method: OECD 302B

12.3. **Bioaccumulative potential**

2-methoxy-1-methylethyl acetate
Partition coefficient: n-octanol/water: 1,2
Method: OECD 117

Bioconcentration factor (BCF)

2-methoxy-1-methylethyl acetate
Bioconcentration factor (BCF): < 100

12.4. **Mobility in soil**

2-methoxy-1-methylethyl acetate
Water: Evaluation The product is water soluble.
Air: Evaluation Low volatile liquid substance

12.5. **Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. **Endocrine disrupting properties**
No information available.

12.7. **Other adverse effects**
No information available.

SECTION 13: Disposal considerations

13.1. **Waste treatment methods**

Appropriate disposal / Product
Recommendation
Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.Observe in addition any national regulations!

Switzerland: Disposal in accordance with the Ordinance on the Transport of Waste (VeVA) and the Ordinance on the Avoidance and Disposal of Waste (VVEA).

List of proposed waste codes/waste designations in accordance with EWC
080410 waste adhesives and sealants other than those mentioned in 08 04 09

Appropriate disposal / Package
Dispose of packaging and contaminated filters at a offical hazardous waste incinerator facility.
Recommendation:
Waste codes / waste designations according to EWC / AVV: 15 01 10*

Non-contaminated packages may be recycled.

SECTION 14: Transport information

This mixture is not classified as dangerous according to international transport regulations (ADR/RID, IMDG, ICAO/IATA).
No dangerous good in sense of this transport regulation.

14.1. **UN number or ID number**
not applicable

14.2. **UN proper shipping name**

14.3. **Transport hazard class(es)**
not applicable

14.4. **Packing group**
not applicable

14.5. **Environmental hazards**

Land transport (ADR/RID)	not applicable
Marine pollutant	not applicable

14.6. **Special precautions for user**

Transport always in closed, upright and safe containers. Make sure that persons transporting the product know what to do in case of an accident or leakage.
Advices on safe handling: see parts 6 - 8

Further information

Land transport (ADR/RID)

Tunnel restriction code	-

Sea transport (IMDG)

EmS-No.	not applicable

14.7. **Maritime transport in bulk according to IMO instruments**
No transport as bulk according IBC - Code.

SECTION 15: Regulatory information

15.1. **Safety, health and environmental regulations/legislation specific for the substance or mixture**

EU legislation

Directive 2010/75/EU on industrial emissions [Industrial Emissions Directive]
VOC-value (in g/L): 26

National regulations

Restrictions of occupation

Observe employment restrictions under the Maternity Protection Directive 92/85/EEC or stricter national regulations, if applicable.

Switzerland: Maternity Protection Ordinance (SR 822.111.52): Pregnant women and nursing mothers may only come into contact with or be exposed to this preparation during their work if it has been established on the basis of a risk assessment by a specialist that, in the context of the activities and the protective measures taken, exposure will not result in harm to the mother or child.

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC) or stricter national regulations, if applicable.

Switzerland: Youth Labour Protection Ordinance (ArGV 5; SR 822.115): Young people up to the age of 18 may only come into contact with or be exposed to this preparation during their work if the Federal Office for Professional Education and Technology (OPET) or the State Secretariat for Economic Affairs (SECO) has authorised an exception.

For professional use only. Product is not intended for consumer use.

Substance/product listed in the following inventories:
AICS no informtion
DSL no information
EHS no information
IECSC no information
KECI no information
MITI no information
NZLoC not listed
PICCS no information
TCSI no information
TSCA no information

15.2. **Chemical Safety Assessment**
Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Full text of classification in section 3:

STOT RE 1 / H372	STOT-repeated exposure	Causes damage to organs (or state all organs affected, if known) through prolonged or repeated exposure (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).

Abbreviations and acronyms

ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
OEL	Occupational Exposure Limit Value
BLV	Biological Limit Value
CAS	Chemical Abstracts Service
CLP	Classification, Labelling and Packaging
CMR	Carcinogenic, Mutagenic and Reprotoxic
DIN	German Institute for Standardization / German industrial standard
DNEL	Derived No-Effect Level
EAKV	European Waste Catalogue Directive
EC	Effective Concentration
EC	European Community
EN	European Standard
IATA-DGR	International Air Transport Association – Dangerous Goods Regulations
IBC Code	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO-TI	International Civil Aviation Organization Technical Instructions for the Safe Transport of Dangerous Goods by Air
IMDG Code	International Maritime Code for Dangerous Goods
ISO	International Organization for Standardization
LC	Lethal Concentration
LD	Lethal Dose
MARPOL	Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
OECD	Organisation for Economic Cooperation and Development
PBT	persistent, bioaccumulative, toxic

PNEC	Predicted No Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
UN	United Nations
VOC	Volatile Organic Compounds
vPvB	very persistent and very bioaccumulative

Abbreviations and acronyms
n.a. = not applicable
n.b. = not determined

Further information
Classification according to Regulation (EC) No 1272/2008 [CLP]

The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations.Without written approval, the product must not be used for purposes different from those mentioned in section 1.It is always the user's duty to take any necessary measures for meeting the requirements laid down by local rules and regulations.The details in this safety data sheet describe the safety requirements of our product and are not to be regarded as guaranteed attributes of the product.

* Data changed compared with the previous version